

TITLE: METHODS FOR DEPOSITING COPPER ON
A NOBLE METAL LAYER OF A WORK PIECE
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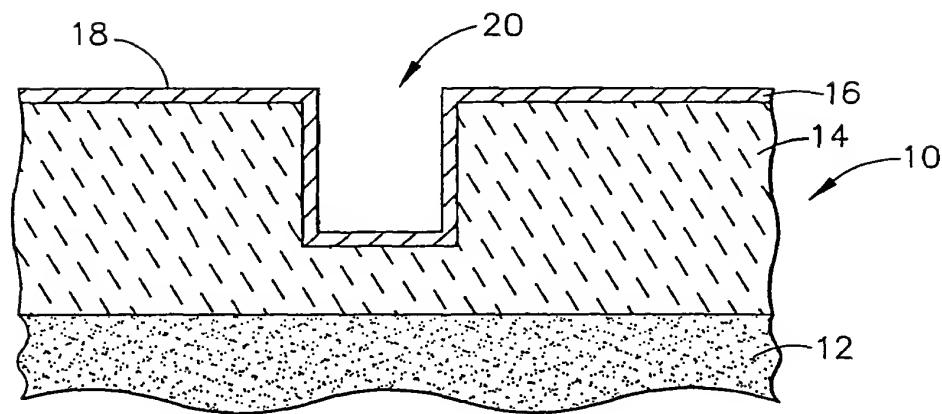


FIG. 1

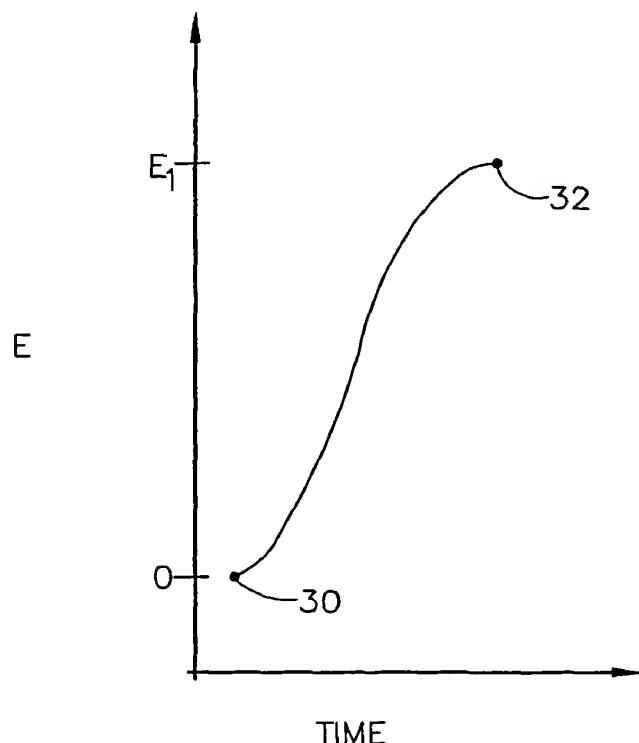


FIG. 2

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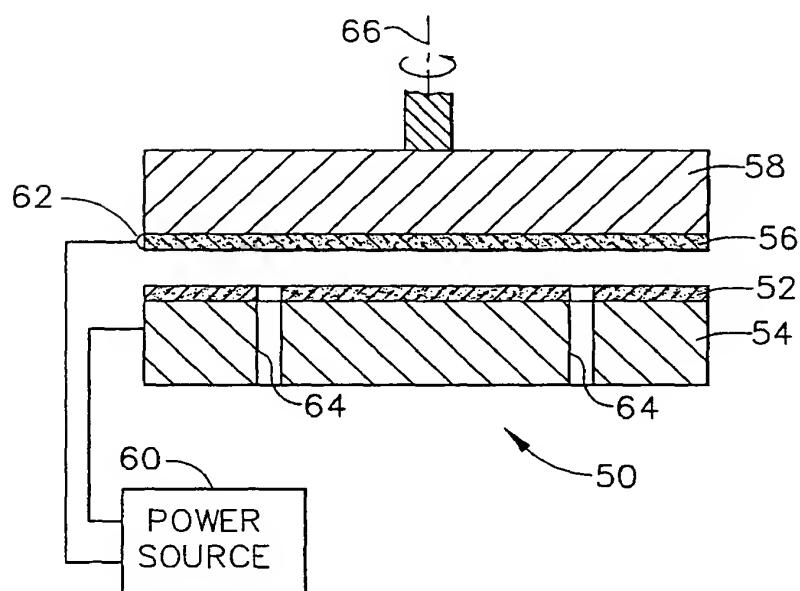


FIG. 3

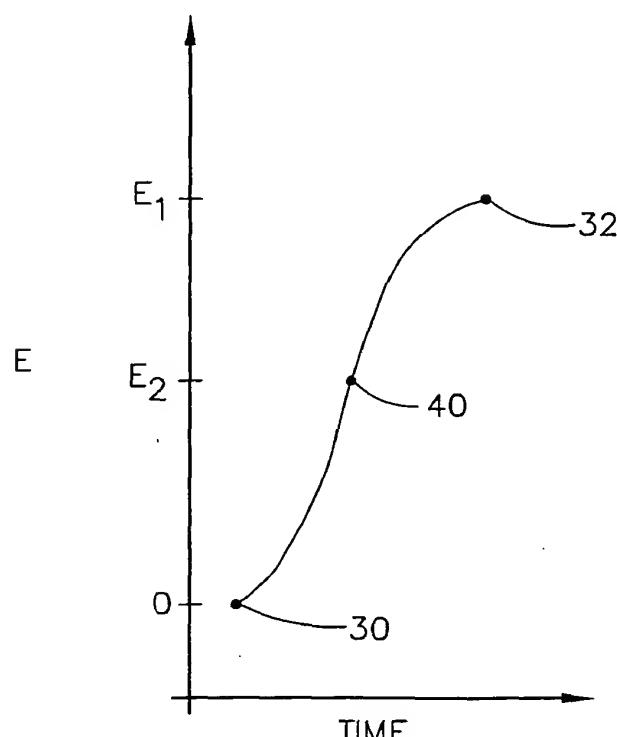


FIG. 4